



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-K-HC
Job Sheet 174185



Part No: C45-K-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless With Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/12/18

Job Tracking No:

Due Date: 3/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev.A New issue 18.03.02 JFS Vrified by:DD Kit composed of C45-K & C45-C

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/12/18	0.00	0.00	Start Up Stores/Pkg-2		SP
100	Small Fab	1 pcs		3/13/18	0.00	0.50	Small Fab-9		SP DAS 38 9-88
110	QC	1 pcs		3/13/18	0.00	0.00	QC5		
120	DC	1 pcs		3/13/18	0.00	0.00	DC		
140	Packaging	1 pcs		3/13/18	0.00	0.00	Packaging3		
150	QC21-FG	1 Ea		3/13/18	0.00	0.00	QC21		11/11/18-3/12

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C45-C drawing and torque fasteners to 290-Descriptions: 410 in. lbs.

120 - Photocopy blue file and create labels as per O&OPM-C45

DAS
21
9-88

G.A sold

MAR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-C	Single Cage Assembly (C45 & C60 Hook)	1 Ea (1 ea)	90-Start up Operation	
C45-K	C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless	1 Ea (1 ea)	90-Start up Operation	5042382

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C45-C	1	0	0
	C45-K	1	1	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____ _____	DISPOSITION Container No: S050474 Part: C45-K-HC Job No: 174185 Serial No/Batch: S050474 Revision: _____ Inspector: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 03/12/18	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: center;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width:15%;">Skid-tube</td><td style="width:5%;">☐</td> <td style="width:15%;">Cross tube</td><td style="width:5%;">☐</td> </tr> <tr> <td>Machining</td><td>☐</td> <td>Small Fab</td><td>☐</td> </tr> <tr> <td>noforming</td><td>☐</td> <td>Finishing</td><td>☐</td> </tr> <tr> <td>Large Fab</td><td>☐</td> <td>Composite</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td style="width:15%;">Water Jet</td><td style="width:5%;">☐</td> </tr> <tr> <td colspan="2"></td> <td>Prod. Eng. Coord.</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td>Rec/Store/Packaging</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td>Supplier</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td>Engineering</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td>Quality</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td>Other</td><td>☐</td> </tr> </table> QTY Effective : _____ MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval 	AGAINST DEPARTMENT/PROCESS				Skid-tube	☐	Cross tube	☐	Machining	☐	Small Fab	☐	noforming	☐	Finishing	☐	Large Fab	☐	Composite	☐			Water Jet	☐			Prod. Eng. Coord.	☐			Rec/Store/Packaging	☐			Supplier	☐			Engineering	☐			Quality	☐			Other	☐
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Root Cause	FAULT CATEGORY	
Environment ☐	re/Cure ☐	Power Loss/Surge ☐
Design ☐	Positioned Wrong ☐	Outside Dimensions ☐
Doc/Data ☐	Folio/Program ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Grain ☐	Part Incorrect ☐
Handling/Pre ☐	Weld ☐	Part Lost/Missing ☐
Material ☐	Wrong Stock Pulled ☐	Part Moved ☐
Internal Transport ☐	Out of Sequence ☐	Drawing ☐
Tribal Knowledge ☐	Off-set ☐	Finish ☐
LOA ☐	Mislabeled ☐	Misread ☐
Substation ☐	Fit/Function ☐	Turning Sequence ☐
Past Expiry Date ☐	Misaligned/off center ☐	
Misidentified ☐		

Manufacturing Process ☐ Past Due ☐	OTHER : _____
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